

MAC 141
MACHINING APPLICATIONS I

COURSE DESCRIPTION:

Prerequisites: MAT 060 or DMA 010, 020, 030, and RED 070 or DRE 096, or satisfactory score on placement test

Corequisites: None

This course provides an introduction to a variety of material-working processes that are common to the machining industry. Topics include safety, process-specific machining equipment, measurement devices, set-up and layout instruments, and common shop practices. Upon completion, students should be able to safely demonstrate basic machining operations, accurately measure components, and effectively use layout instruments. Course Hours Per Week: Class 2, Lab 6. Credit 4.

LEARNING OUTCOMES:

Upon completion of this course the student will be able to:

- a. Follow safety rules and regulations in the shop.
- b. Select and use semi-precision tools.
- c. Select and use precision tools.
- d. Layout a work piece.
- e. Use files properly.
- f. Use horizontal band saw making a straight cut.
- g. Use vertical band saw and saw a layout.
- h. Identification of parts and operation of a milling machine.
- i. Identification of parts and operation of an engine lathe.
- j. Identification of parts and operation of manual and automatic surface grinders.
- k. Manufacture simple parts using a milling machine, engine lathe, and surface grinders.

In addition to the above objectives and depending upon module assignments, the student will be able to perform one or more of the following:

OUTLINE OF INSTRUCTION:

- I. Orientation and Safety
 - A. Safety rules and regulations
 - B. Safety glasses and goggles
 - 1) Type
 - 2) Cleaning methods
 - 3) Adjustments
 - 4) Storage

C. Fire extinguisher

- 1) Location
- 2) Uses

D. All exits

- 1) Route to exits
- 2) Aisle markings

II. Basic Hand Tools

- A. Types
- B. Use
- C. Safe practices
- D. Storage

III. Measuring Tools

A. Semi-precision measuring tools

- 1) Types
- 2) Care
- 3) Use
- 4) Storage

B. Precision measuring tools

- 1) Types
- 2) Care
- 3) Use
- 4) Storage

IV. Layout Tools and Equipment

- A. Types
- B. Care
- C. Use
- D. Drawing interpretation (Blueprint Reading)

V. Hand Cutting Tools

- A. Files
 - 1) How to use
 - 2) Proper holding method
 - 3) Use of file card

VI. Measuring Methods

A. Semi-precision measuring tools

- 1) Measure with a machinist scale to an accuracy of .015".
- 2) Use dividers to transfer measurements, lay out radii and arcs
- 3) Use combination square set to layout straight or angle lines and to find the center of round stock
- 4) Scribe parallel lines, transfer measurements, and find the center of round stock using the hermaphrodite caliper

- 5) Use surface height gage on surface plate to scribe and measure lines on a vertical surface

B. Precision Measuring Tools

- 1) Read a micrometer to an accuracy of .0001" (vernier micrometer)
- 2) Measure inside and outside diameters using spring calipers and transfer these measurements using micrometers
- 3) Measure inside diameter of a hole using telescoping gages and transfer these measurements using micrometers
- 4) Measure the depths of holes, slots, and grooves using a depth micrometer
- 5) Use the surface plate and vernier height gage to inspect for runout, flatness, squareness and dimensional accuracy
- 6) Use a dial indicator and precision gage blocks to inspect work pieces.
- 7) Use a vernier caliper and read dimensions to an accuracy of .001"

VII. Bench Work

A. Layout lines for drilling, milling, and turning

B. Filing

- 1) Remove burrs on parts using a file or deburring tool

C. Threading

- 1) Thread holes using taps and tap wrench
- 2) Thread round stock using dies and diestock

VIII. Power saw operation

A. Horizontal band saw

- 1) Use Horizontal band saw to cut rough stock of various shapes, to length using proper coolant
- 2) Install blade with proper tension and set feed

B. Vertical band saw

- 1) Weld band saw blades using welding attachment and test by bending
- 2) Cut layout contours, circles and straight lines on band saw
- 3) Select proper blade and speed for material to be sawed
- 4) Install blade on band saw, adjusting guides, and blade tension
- 5) Fold up blade for storage

IX. Drill Press Operations

A. Drill Grinding

- 1) Sharpen drill bits to correct angles and relief for various metals using drill grinder.
- 2) Sharpen drill bits to correct angles and relief for various metals by freehand method using pedestal grinder

B. Sensitive Drill Press

- 1) Make setups for drilling round stock, flat stock, sheet metal and irregular shapes, using proper work-holding devices
- 2) Drill holes in different types of metals.

C. Arbor Press

- 1) Use arbor press for broaching and pressing parts on and off mandrels

X. Engine Lathe

A. Setup

- 1) Clean and mount chucks using wooden board or cradle to protect lathe ways.
- 2) Determine proper speeds and feeds for particular materials and lathe operations.
- 3) Grind single point, turning and forming tools
- 4) Select and mount correct tools and accessories

B. Operations

- 1) Perform the operations of facing, parting (cutting-off) chamfering, making square and filleted shoulders using proper cutting tool bits
- 2) Use three jaw (universal) chuck in performing lathe operations
- 3) Use collet chuck to perform lathe operations
- 4) Use combination drill and countersink (center drill) to prepare work piece for drilling or turning between center
- 5) Perform lathe operations between centers
- 6) Perform knurling operations with distinct and proper pattern
- 7) Perform operations using mandrel between centers
- 8) Deburr stock properly using files and form tools
- 9) Properly remove and/or install indexable carbide inserts in lathe tool holders

XI. Vertical Milling Machine

A. Setup

- 1) Select and mount proper cutters for the type of material and for the operations to be performed
- 2) Use proper work-holding devices
- 3) True milling machine head to the milling table by using a dial indicator (indicating the head)
- 4) True the vise by indicating the solid jaw of the vise using a dial indicator.
- 5) Use dial indicator to find the center of pins or holes
- 6) Use edge finder to locate the edge of a work piece with respect to the centerline of the spindle
- 7) Adjust speeds and feeds for type of cutter and material

B. Operations

- 1) Center drill, drill, counterbore, countersink, tap and bore using proper attachments and cutting tools
- 2) Square stock using proper methods and end mills
- 3) Mill angles using swivel vises, fixtures, or by turning or tilting the work piece or machine head

XII. Surface Grinder (manual and automatic)

A. Setup

- 1) Dress grinding wheel using diamond tipped dresser
- 2) Clamp work piece using magnetic chuck and blocking up work piece
- 3) Select appropriate grinding wheel, mounting wheel, and observe grinding wheel cutting technology

B. Operations

- 1) Operate machine controls
- 2) Grind work piece to specification

REQUIRED TEXTBOOKS AND MATERIALS:

Kibbe, et al. Machine Tool Practices 9th ed. ISBN: 0-13-501508-1.

Suggested reference, handouts, and visual aids to be announced
Students will need a basic calculator.

STATEMENT FOR STUDENTS WITH DISABILITIES:

Students who require academic accommodations due to any physical, psychological, or learning disability are encouraged to request assistance from a disability services counselor within the first two weeks of class. Likewise, students who potentially require emergency medical attention due to any chronic health condition are encouraged to disclose this information to a disability services counselor within the first two weeks of class. Counselors can be contacted by calling 536-7207, ext. 1413 or by visiting the Student Development Office in the Phail Wynn Jr. Student Services Center, room 1309.