SAFETY DATA SHEET

1. Identification

Product Name: 1-Hexene
Cat No.: AC213210000; AC213210010; AC213210020; AC213210025; AC213210250; AC213211000
Synonyms: Butyl ethylene
Recommended Use: Laboratory chemicals.
Uses advised against: No Information available

2. Hazard(s) identification

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Label Elements</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable liquids</td>
<td>Category 2</td>
</tr>
<tr>
<td>Specific target organ toxicity (single exposure)</td>
<td>Category 3</td>
</tr>
<tr>
<td>Target Organs - Central nervous system (CNS).</td>
<td></td>
</tr>
<tr>
<td>Aspiration Toxicity</td>
<td>Category 1</td>
</tr>
</tbody>
</table>

Signal Word
Danger

Hazard Statements
Highly flammable liquid and vapor
May be fatal if swallowed and enters airways
May cause drowsiness or dizziness
Precautionary Statements

Prevention
Avoid breathing dust/fume/gas/mist/vapors/spray
Use only outdoors or in a well-ventilated area
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Wear protective gloves/protective clothing/eye protection/face protection
Keep cool

Inhalation
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
Call a POISON CENTER or doctor/physician if you feel unwell

Skin
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower

Ingestion
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting

Fire
In case of fire: Use CO2, dry chemical, or foam for extinction

Storage
Store locked up
Store in a well-ventilated place. Keep container tightly closed

Disposal
Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)
Repeated exposure may cause skin dryness or cracking

3. Composition / information on ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>592-41-6</td>
<td>&gt;95</td>
</tr>
</tbody>
</table>

4. First-aid measures

Eye Contact
Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
Obtain medical attention.

Skin Contact
Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.

Inhalation
Move to fresh air. If breathing is difficult, give oxygen. Do not use mouth-to-mouth resuscitation if victim ingested or inhaled the substance; induce artificial respiration with a respiratory medical device. Obtain medical attention.

Ingestion
Aspiration hazard. Do not induce vomiting. Call a physician or Poison Control Center immediately.

Most important symptoms/effects
Breathing difficulties. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

Notes to Physician
Treat symptomatically
5. Fire-fighting measures

**Suitable Extinguishing Media**
CO₂, dry chemical, dry sand, alcohol-resistant foam. Cool closed containers exposed to fire with water spray.

**Unsuitable Extinguishing Media**
Water may be ineffective

**Flash Point**
-26 °C / -14.8 °F
**Method -**
Closed cup

**Autoignition Temperature**
265 °C / 509 °F

**Explosion Limits**
- **Upper** 6.90 vol %
- **Lower** 1.20 vol %

**Sensitivity to Mechanical Impact**
No information available

**Sensitivity to Static Discharge**
No information available

Specific Hazards Arising from the Chemical
Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

Containers may explode when heated. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products
Carbon monoxide (CO) Carbon dioxide (CO₂)

Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA:

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>3</td>
<td>0</td>
<td>N/A</td>
</tr>
</tbody>
</table>

6. Accidental release measures

**Personal Precautions**
Use personal protective equipment. Remove all sources of ignition. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.

**Environmental Precautions**
Avoid release to the environment. See Section 12 for additional ecological information.

**Methods for Containment and Clean Up**
Remove all sources of ignition. Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

**Handling**
Wear personal protective equipment. Ensure adequate ventilation. Use spark-proof tools and explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Avoid contact with skin, eyes and clothing. Avoid ingestion and inhalation.

**Storage**
Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Keep under nitrogen. Flammables area.

8. Exposure controls / personal protection

**Exposure Guidelines**

<table>
<thead>
<tr>
<th>Component</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>TWA: 50 ppm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Component</th>
<th>Quebec</th>
<th>Mexico OEL (TWA)</th>
<th>Ontario TWAEV</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td></td>
<td>TWA: 50 ppm</td>
<td></td>
</tr>
</tbody>
</table>

**Legend**

ACGIH - American Conference of Governmental Industrial Hygienists

**Engineering Measures**
Ensure adequate ventilation, especially in confined areas. Use explosion-proof
1-Hexene

Revision Date 05-Feb-2015

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Appearance</td>
<td>Colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>Characteristic</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No information available</td>
</tr>
<tr>
<td>pH</td>
<td>No information available</td>
</tr>
<tr>
<td>Melting Point/Range</td>
<td>-140 °C / -220 °F</td>
</tr>
<tr>
<td>Boiling Point/Range</td>
<td>62 - 65 °C / 143.6 - 149 °F @ 760 mmHg</td>
</tr>
<tr>
<td>Flash Point</td>
<td>-26 °C / -14.8 °F</td>
</tr>
<tr>
<td>Method -</td>
<td>Closed cup</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>No information available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Upper</td>
<td>6.90 vol %</td>
</tr>
<tr>
<td>Lower</td>
<td>1.20 vol %</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>186 mmHg @ 25 °C</td>
</tr>
<tr>
<td>Vapor Density</td>
<td>3.0</td>
</tr>
<tr>
<td>Relative Density</td>
<td>0.678</td>
</tr>
<tr>
<td>Solubility</td>
<td>Insoluble in water</td>
</tr>
<tr>
<td>Partition coefficient; n-octanol/water</td>
<td>No data available</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>265 °C / 509 °F</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No information available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>0.34 cSt at 40 °C</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>C6 H12</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>84.15</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactive Hazard: None known, based on information available

Stability: Stable under normal conditions.


Incompatible Materials: Strong oxidizing agents, Acids, Peroxides

Hazardous Decomposition Products: Carbon monoxide (CO), Carbon dioxide (CO₂)

Hazardous Polymerization: Hazardous polymerization may occur.

Hazardous Reactions: None under normal processing.

11. Toxicological information

Acute Toxicity: electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protective Equipment

Eye/face Protection: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA’s eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection: Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection: Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety practice.
1-Hexene

Revision Date 05-Feb-2015

Product Information

Component Information

<table>
<thead>
<tr>
<th>Component</th>
<th>LD50 Oral (Rat)</th>
<th>LD50 Dermal (Rabbit)</th>
<th>LC50 Inhalation (Rat) 4 h</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>5600 mg/kg</td>
<td>&gt; 2000 mg/kg</td>
<td>32000 ppm</td>
</tr>
</tbody>
</table>

Toxicologically Synergistic Products

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation

No information available

Sensitization

No information available

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No</th>
<th>IARC</th>
<th>NTP</th>
<th>ACGIH</th>
<th>OSHA</th>
<th>Mexico</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>592-41-6</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
</tbody>
</table>

Mutagenic Effects

Not mutagenic in AMES Test

Reproductive Effects

No information available.

Developmental Effects

No information available.

Teratogenicity

No information available.

STOT - single exposure

Central nervous system (CNS)

STOT - repeated exposure

None known

Aspiration hazard

No information available

Symptoms / effects, both acute and delayed

Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

Endocrine Disruptor Information

No information available

Other Adverse Effects

The toxicological properties have not been fully investigated. See actual entry in RTECS for complete information.

12. Ecological information

Ecotoxicity

This product contains the following substance(s) which are hazardous for the environment.

<table>
<thead>
<tr>
<th>Component</th>
<th>Freshwater Algae</th>
<th>Freshwater Fish</th>
<th>Microtox</th>
<th>Water Flea</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>1000 mg/L EC50 &gt; 96 h</td>
<td>LC50 96 h 5.6 mg/L (Rainbow trout)</td>
<td>Not listed</td>
<td>30 mg/L EC50 = 48 h 230 mg/L EC50 = 48 h</td>
</tr>
</tbody>
</table>

Persistence and Degradability

Persistence is unlikely based on information available.

Bioaccumulation/ Accumulation

No information available.

Mobility

Will likely be mobile in the environment due to its volatility.

<table>
<thead>
<tr>
<th>Component</th>
<th>log Pow</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>3.39</td>
</tr>
</tbody>
</table>

13. Disposal considerations

Waste Disposal Methods

Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2370
Proper Shipping Name 1-HEXENE
Hazard Class 3
Packing Group II

TDG
15. Regulatory information

International Inventories

<table>
<thead>
<tr>
<th>Component</th>
<th>TSCA</th>
<th>DSL</th>
<th>NDSL</th>
<th>EINECS</th>
<th>ELINCS</th>
<th>NLP</th>
<th>PICCS</th>
<th>ENCS</th>
<th>AICS</th>
<th>IECSC</th>
<th>KECL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>X</td>
<td>X</td>
<td>-</td>
<td>209-753-1</td>
<td>-</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

Legend:
- X - Listed
- E - Indicates a substance that is the subject of a Section 5(e) Consent order under TSCA.
- F - Indicates a substance that is the subject of a Section 5(f) Rule under TSCA.
- N - Indicates a polymeric substance containing no free-radical initiator in its inventory name but is considered to cover the designated polymer made with any free-radical initiator regardless of the amount used.
- P - Indicates a commenced PMN substance
- R - Indicates a substance that is the subject of a Section 6 risk management rule under TSCA.
- S - Indicates a substance that is identified in a proposed or final Significant New Use Rule
- T - Indicates a substance that is the subject of a Section 4 test rule under TSCA.
- XU - Indicates a substance exempt from reporting under the Inventory Update Rule, i.e. Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(B).
- Y1 - Indicates an exempt polymer that has a number-average molecular weight of 1,000 or greater.
- Y2 - Indicates an exempt polymer that is a polyester and is made only from reactants included in a specified list of low concern reactants that comprises one of the eligibility criteria for the exemption rule.

U.S. Federal Regulations

TSCA 12(b) Not applicable
SARA 313 Not applicable

SARA 311/312 Hazardous Categorization

<table>
<thead>
<tr>
<th>Hazardous Categorization</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Health Hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Chronic Health Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Fire Hazard</td>
<td>Yes</td>
</tr>
<tr>
<td>Sudden Release of Pressure Hazard</td>
<td>No</td>
</tr>
<tr>
<td>Reactive Hazard</td>
<td>No</td>
</tr>
</tbody>
</table>

Clean Water Act Not applicable
Clean Air Act Not applicable

OSHA Occupational Safety and Health Administration
Not applicable

CERCLA Not applicable

California Proposition 65 This product does not contain any Proposition 65 chemicals

State Right-to-Know

<table>
<thead>
<tr>
<th>Component</th>
<th>Massachusetts</th>
<th>New Jersey</th>
<th>Pennsylvania</th>
<th>Illinois</th>
<th>Rhode Island</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>X</td>
<td>X</td>
<td>X</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

U.S. Department of Transportation
Reportable Quantity (RQ): N
DOT Marine Pollutant N
DOT Severe Marine Pollutant N

U.S. Department of Homeland Security
This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade
Serious risk, Grade 3

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR

WHMIS Hazard Class
B2  Flammable liquid
D2B  Toxic materials

16. Other information

Prepared By
Regulatory Affairs
Thermo Fisher Scientific
Email: EMSDS.RA@thermofisher.com

Creation Date
03-May-2010
Revision Date
05-Feb-2015
Print Date
05-Feb-2015
Revision Summary
This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under 29 CFR 1910.1200 to align with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Disclaimer
The information provided on this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of SDS